
Processing Equipment

- 1 - Amada 4000W Fiber Laser w/ 15 shelf storage tower w/ load/unload system
- 1 - Mazak 4000W CO2 Laser with load/unload system
- 1 - Aronson Oxy Fuel Flame Cutting system
- 3 - Amada Horizontal Production Cutting Band Saws to 20" x 24"
- 1 - HE&M VT100HLA Vertical Band Saw with Indexing and Mitering Capability
- 2 - Manual Horizontal Bandsaws
- 1 - Piranha 90-ton Ironworker
- 1 - 1/4" x 10' Plate Shear

Forming / Stamping

- 1 - Bystronic Xpert 80 CNC Press Brake, 5' x 80 ton
- 1 - Amada CNC Press Brake, 10' x 165 ton
- 3 - Punch Presses up to 110 ton
- 2 - Hydraulic Press Formers up to 200 ton

Welding

- 2 - Fanuc and Motoman Multiple Station Weld Cells
- 2 - Fanuc and Motoman Coordinate Rotation Weld Cells
- 1 - Motoman Multiple Station Gantry Weld Cell w/ 10,000 lb. Rotators, & 84" x 16' window
- 20 - Manual MIG Weld Stations under crane
 - including latest Lincoln Electric Power Sources and Feeders
- 1 - Lincoln Electric Precision TIG 275 Welder
- 2 - ALM Weld Positioners, 8,000 lb. capacity
- Custom fixtures built to meet job and product requirements
- All Welding Personnel are Process Qualified to AWS D1.1 & D1.3

Material Handling

- 8 - Forklifts up to 12,000 lb. capacity
- 11 - Bridge Cranes up to 6-ton
- Multiple Workstation Cranes

Machining

- 1 - Doosan DNM 6700 CNC Machining Center
- 1 - Doosan Mynx 5400 CNC Machining Center
- 3 - Okuma Two Axis CNC Lathes
- 1 - Doosan Puma 2600SY II Y-axis Turning Center with bar feeder
- 1 - Doosan Puma TT1800SY Y-axis Turning Center with bar feeder and bundle loader

Finishing

- 2 - Roto-Finish Vibratory Finishers
- 5 - Belt Sanders
- Multiple Hand Tools

Tool Room

- 2 - Vertical Mills with Readouts
- 1 - Leblond Lathe with Readout 15" x 54"
- 1 - Manual Surface Grinder
- 1 - Hydraulic Surface Grinder
- 1 - Davis Keysetter
- 1 - Solberga Gear Head Drill Press

Quality

- ISO 9001:2015 Certified since 2011
- 1 - Faro Edge Inspection Arm
- 1 - Amada Fabrivation 2D Laser Scanner
- 1 - Starrett Hardness Tester
- 1 - Fowler Trimos Electronic Vertical Height Gage
- Multiple Handheld Gages

Facility

- 2 - Receiving Loading Docks
- 2 - Shipping Loading Docks
- Stoned Outside Storage
- 165,000 sq. ft. Under Roof