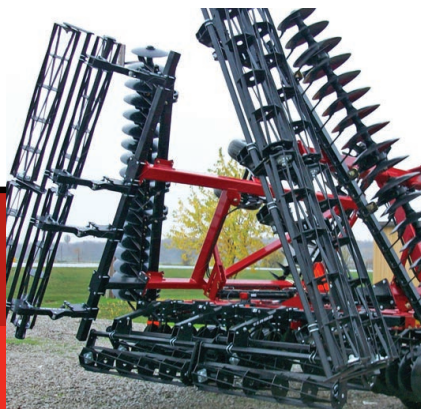


50 YEARS
1964 - 2014



**2014 AGRICULTURAL
PRODUCTS**

Toll Free: 1-800-537-7370
www.remlingermfg.com

Table of Contents

MOUNTED HARROWS

3,4,5 Bar Angle Iron (3BF/4BF/5BF).....	3
5 Bar Heavy Duty Angle Iron (SHD).....	9
3, 4 Bar Spring Tine Harrow (3BS/4BS).....	11
One Bar, Double One Bar (1BA).....	13
Super Jumbo One Bar (J1B).....	15

COMBINATION HARROWS AND ROLLERS

3 Bar Angle Iron and Single Roller (3BR).....	17
4 Bar Angle Iron and Single Roller (4BR).....	21
3 Bar Spring Tine and Single Roller (STR).....	25
3 Bar Angle Iron and Double Roller (3DB).....	28
1 Bar and Single Roller (SBR).....	32
1 Bar and Double Roller (SBD).....	37
Single Roller (SRH).....	41
Double Roller (DRH).....	43

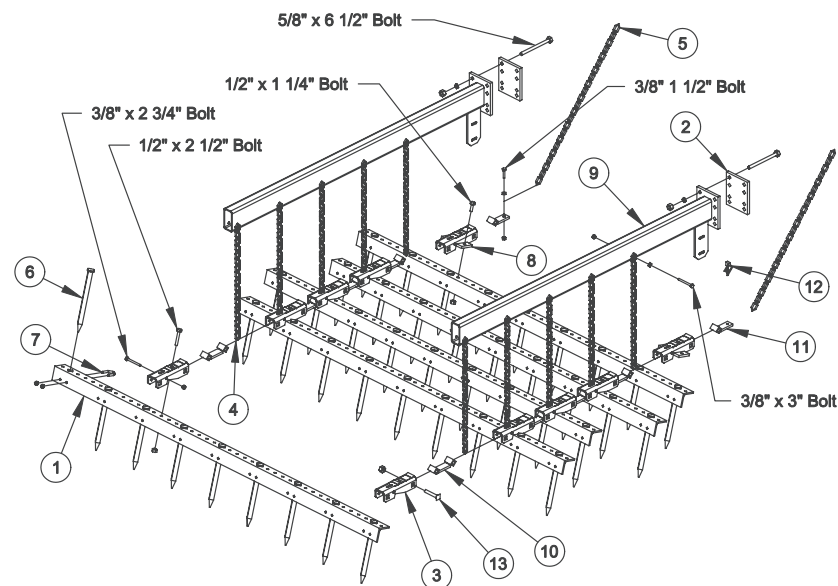
Angle Iron Flexible Harrow
3/4/5 Bar Parts Description (3BF/4BF/5BF)

Item No.	Part No.	Part Name / Description
1	L-A0003	3'6" Tooth Bar - less 5 teeth
	L-A0004	4'3" Tooth Bar - less 6 teeth
	L-A0005	5' Tooth Bar - less 7 teeth
	L-A0007	5'9" Tooth Bar - less 8 teeth
	L-A0006	6'6" Tooth Bar - less 9 teeth
	L-A0010	7'3" Tooth Bar - less 10 teeth
	L-A0008	8' Tooth Bar - less 11 teeth
	L-A0014	8'9" Tooth Bar - less 12 Teeth
	L-A0009	9'6" Tooth Bar - less 13 teeth
	L-A0015	10'3" Tooth Bar - less 14 Teeth
	L-A0011	11' Tooth Bar - less 15 teeth
	L-A0013	11'9" Tooth Bar - less 16 teeth
	L-A0012	12'6" Tooth Bar - less 17 teeth
2	F-00005P	Mount Plate – 8 Hole (4" frame)
3	L-A0039-AS	Channel Bracket with Bolts
4	L-A0058	Lift Chain (5/16" Proof Coil) 17 Links
	L-A0059	Lift Chain (5/16" Proof Coil) 23 Links
	L-A0070	Lift Chain (5/16" Proof Coil) 31 Links
5	L-A0059	Pull Chain (5/16" Proof Coil) 23 Links
	L-A0070	Pull Chain (5/16" Proof Coil) 31 Links
	L-A0073	Pull Chain (5/16" Proof Coil) 51 Links
	L-A0060	Spike Tooth (3/4" sq. x 11")
7	L-A0066-AS	"V" Shaped U-bolt for Spike Tooth w/Nuts
8	L-A1038-AS	Channel Bracket Assembly with Bolts
9	L-A1041-3S	Mounting Arm Weldment - 3 Bar - Disk
	L-A1064-SP	Mounting Arm Weldment - 3 Bar - F.C.
	L-A1041-5S	Mounting Arm Weldment - 5 Bar - Disk
	L-A1041-SP	Mounting Arm Weldment - 5 Bar - F.C.
10	L-A1049-AS	Pull Link Assembly with Bolts
11	L-A1050-AS	Chain Pull Assembly with Bolts
12	L-A0077	7/16" Lynch Pin
13	L-A0083-AS	5/8" x 3" Carriage Bolt with Locknut
	L-A0075	3 Bar Arm Extension (to 4 or 5 Bar)
	L-A0055-AS	Connecting Bracket with Bolts
	L-A1061-AS	IHC 496, 3900 & 3950 Transport Kit
	Chain Kit-DF	Cross Chain Kit - Double Fold F.C.
	Chain Kit-FF	Cross Chain Kit – Flat Fold F.C.

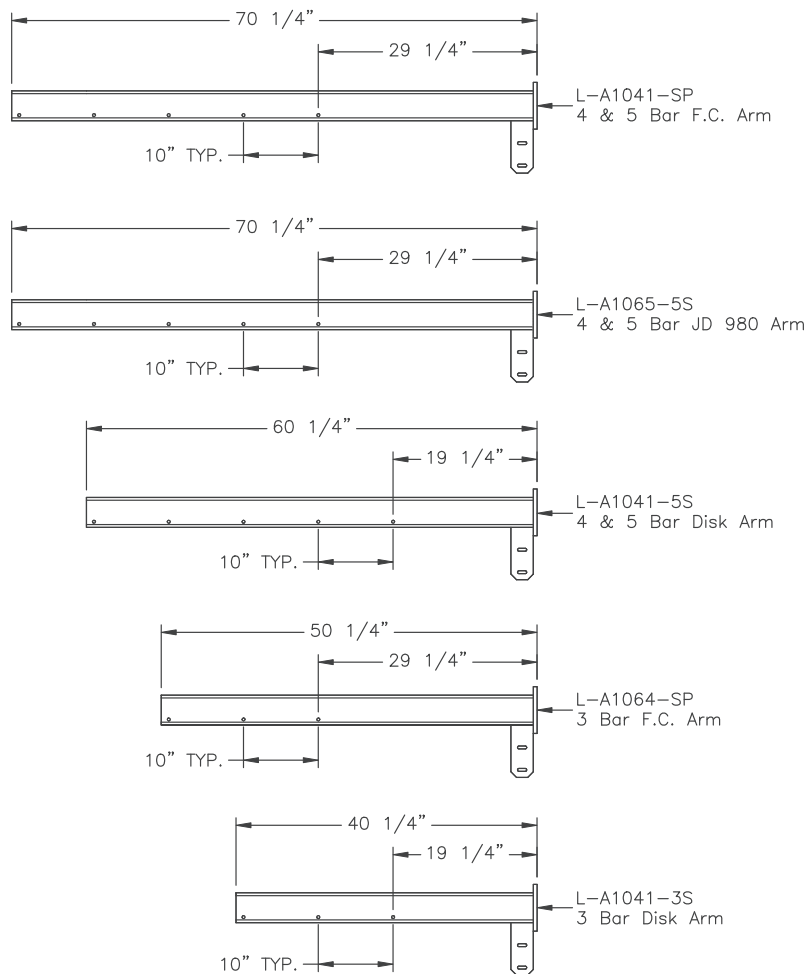
18" & 36" Extension Sets

Part No.	Part Name / Description
L-A0018-3S	18" O.A.L. Extension Complete Set for 3 Bar Harrow Adds 9" to a Side
L-A0018-4S	18" O.A.L. Extension Complete Set for 4 Bar Harrow Adds 9" to a Side
L-A0018-5S	18" O.A.L. Extension Complete Set for 5 Bar Harrow Adds 9" to a Side
L-A0036-3S	36" O.A.L. Extension Complete Set for 3 Bar Harrow Adds 18" to a Side
L-A0036-4S	36" O.A.L. Extension Complete Set for 4 Bar Harrow Adds 18" to a Side
L-A0036-5S	36" O.A.L. Extension Complete Set for 5 Bar Harrow Adds 18" to a Side

Parts Diagram



Mounting Arm Lengths



Additional 3 Bar Mounting Arm and Brackets

Item No.	Part No.	Description	Qty.
8	L-A1038-AS	Channel Bracket Assy. w/ Bolts	1
3	L-A0039-AS	Channel Bracket w/ Bolts	2
10	L-A1049-AS	Pull Link Assy. w/ Bolts	2
11	L-A1050-AS	Chain Pull Assy. w/ Bolts	1
4	L-A0058	Lift Chain - 17 Links	3
5	L-A0059	Pull Chain - 23 Links	1
9	L-A1064-SP-AS	Mounting Arm Complete - F.C.	1

Additional 4 Bar Mounting Arm and Brackets

Item No.	Part No.	Description	Qty.
8	L-A1038-AS	Channel Bracket Assy. w/ Bolts	1
3	L-A0039-AS	Channel Bracket w/ Bolts	3
10	L-A1049-AS	Pull Link Assy. w/ Bolts	3
11	L-A1050-AS	Chain Pull Assy. w/ Bolts	1
4	L-A0058	Lift Chain - 17 Links	4
5	L-A0059	Pull Chain - 23 Links	1
9	L-A1041-SP-AS	Mounting Arm Complete - F.C.	1

**Heavy Duty Angle Iron Flexible Harrow
Additional 5 Bar Mounting Arm and Brackets**

Item No.	Part No.	Description	Qty.
8	L-A1038-AS	Channel Bracket Assy. w/ Bolts	1
3	L-A0039-AS	Channel Bracket w/ Bolts	4
10	L-A1049-AS	Pull Link Assy. w/ Bolts	4
11	L-A1050-AS	Chain Pull Assy. w/ Bolts	1
4	L-A0058	Lift Chain - 17 Links	5
5	L-A0059	Pull Chain - 23 Links	1
9	L-A1041-SP-AS	Mounting Arm Complete - F.C.	1

**Heavy Duty Angle Iron Flexible Harrow
Additional Parts List**

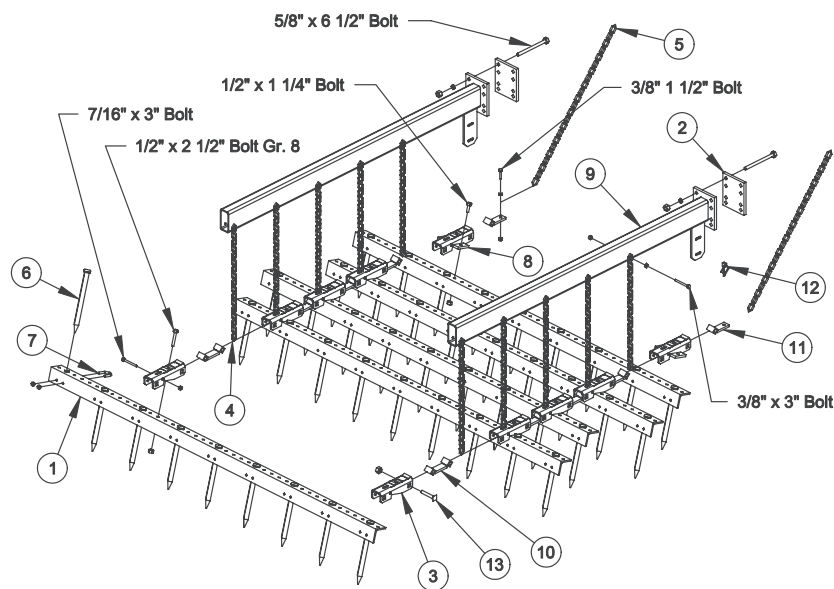
Item No.	Part No.	Part Name / Description
	L-H0018-3S	18" O.A.L. Extension Set for 3 Bar Harrow - Adds 9" to a Side
	L-H0018-4S	18" O.A.L. Extension Set for 4 Bar Harrow - Adds 9" to a Side
	L-H0018-5S	18" O.A.L. Extension Set for 5 Bar Harrow - Adds 9" to a Side
	L-H0036-3S	36" O.A.L. Extension Set for 3 Bar Harrow - Adds 18" to a Side
	L-H0036-4S	36" O.A.L. Extension Set for 4 Bar Harrow - Adds 18" to a Side
	L-H0036-5S	36" O.A.L. Extension Set for 5 Bar Harrow - Adds 18" to a Side
	F-00173	4' Adapter Bar (4" x 4" Tubing)
	F-00185	5' Adapter Bar (4" x 4" Tubing)
	F-00136	6' Adapter Bar (4" x 4" Tubing)
	F-00186	7' Adapter Bar (4" x 4" Tubing)
	F-00149	8' Adapter Bar (4" x 4" Tubing)
	F-00105	9' Adapter Bar (4" x 4" Tubing)
	F-00104	10' Adapter Bar (4" x 4" Tubing)
	F-00103	11' Adapter Bar (4" x 4" Tubing)
	F-00102	12' Adapter Bar (4" x 4" Tubing)
	F-00101	13' Adapter Bar (4" x 4" Tubing)
	F-00100	14' Adapter Bar (4" x 4" Tubing)
	F-00092	15' Adapter Bar (4" x 4" Tubing)
	F-00094	Universal Mounting Plate with Mounting Hardware (6", 7" & 8" Frames)
	AD-1004	4" Extension Adapter with Mounting Hardware (5" & 6" Frames)
	AD-1005	16" Extension Adapter with Mounting Hardware (5" & 6" Frames)
	AD-1013	16" Extension Adapter with Mounting Hardware (2 1/2", 3" & 4" Frames)
	AD-1046	72" Adapter Arm Assy. with Hardware
	AD-1047	108" Adapter Arm Assy. with Hardware
	AD-1048	8 1/2" Short Sunflower Adapter Assy.
	AD-1049	32 5/8" Long Sunflower Adapter Assy.
		Standard Disk Adapter with Hardware Must Specify Make and Model

Heavy Duty Angle Iron Flexible Harrow

5 Bar Parts Description (5HD)

Item No.	Part No.	Part Name / Description
1	L-H0003	3'6" Tooth Bar - less 5 teeth
	L-H0005	5' Tooth Bar - less 7 teeth
	L-H0006	6'6" Tooth Bar - less 9 teeth
	L-H0008	8' Tooth Bar - less 11 teeth
2	F-00005P	Mount Plate - 8 Hole (4" frame)
3	L-H0039-AS	Channel Bracket with Bolts
4	L-A0058	Lift Chain (5/16" Proof Coil) 17 Links
	L-A0059	Lift Chain (5/16" Proof Coil) 23 Links
	L-A0070	Lift Chain (5/16" Proof Coil) 31 Links
	L-A0059	Pull Chain (5/16" Proof Coil) 23 Links
5	L-A0070	Pull Chain (5/16" Proof Coil) 31 Links
	L-A0073	Pull Chain (5/16" Proof Coil) 50 Links
6	L-H0060	Spike Tooth (3/4" sq. x 15")
7	L-A0066-AS	"V" Shaped U-bolt for Spike Tooth
8	L-H1038-AS	Channel Bracket Assembly with Bolts
9	L-A1041-3S	Mounting Arm Weldment - 3 Bar - Disk
	L-A1064-SP	Mounting Arm Weldment - 3 Bar - Chisel
	L-A1041-5S	Mounting Arm Weldment - 5 Bar - Disk
	L-A1041-SP	Mounting Arm Weldment - 5 Bar - Chisel
10	L-H1049-AS	Pull Link Assembly with Bolts
11	L-H1050-AS	Chain Pull Assembly with Bolts
12	L-A0077	7/16" Lynch Pin
13	L-H0083-AS	3/4" x 3 1/4" Carriage Bolt with Locknut
	L-A0075	3 Bar Arm Extension (to 4 or 5 Bar)
	L-A0055-AS	Connecting Bracket with Bolts

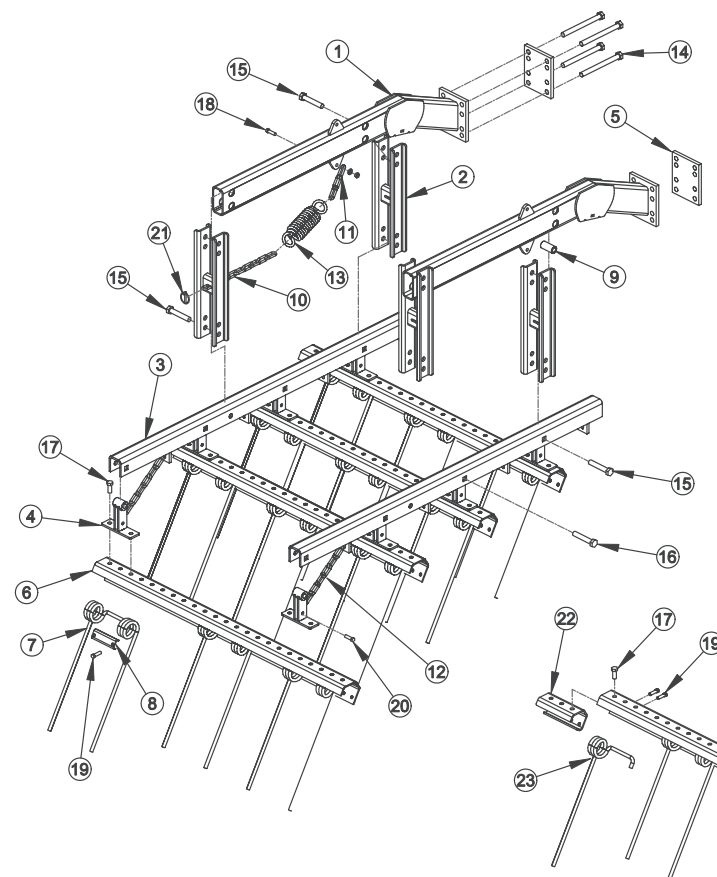
Parts Diagram



3/4 Bar Spring Tine Harrow Parts Description(3BS/4BS)

Item No.	Part No.	Part Name / Description
1	FR-1007 FR-1027	3 or 4 Bar Disk Lift Arm Weldment 3 or 4 Bar F.C. Lift Arm Weldment
2	FR-1011	Parallel Link Weldment
3	FR-1014 FR-1003	3 Bar Frame Weldment 4 Bar Frame Weldment (shown)
4	FR-1002	Tine Pivot Weldment
5	F-00005P	Mount Plate – 8 Hole (4" frame)
6	FR-0007 FR-0044 FR-0023 FR-0045 FR-0024 FR-0046 FR-0025 FR-0043-AS FR-0026-AS FR-0049-AS FR-0027-AS FR-0047-AS FR-0028-AS	4' Tine Bar – Less 3 Tines (48") 4'8" Tine Bar – Less 3 1/2 Tines (56") 5'4" Tine Bar – Less 4 Tines (64") 6' Tine Bar – Less 4 1/2 Tines (72") 6'8" Tine Bar – Less 5 Tines (80") 7'4" Tine Bar – Less 5 1/2 Tines (88") 8' Tine Bar – Less 6 Tines (96") 8'8" Tine Bar (4' & 4'8" bars & coupler) 9'4" Tine Bar (4' & 5'4" bars & coupler) 10' Tine Bar (4'8" & 5'4" bars & coupler) 10'8" Tine Bar (2 - 5'4" bars & coupler) 11'4" Tine Bar (5'4" & 6' bars & coupler) 12' Tine Bar (5'4" & 6'8" bar & coupler)
7	F-00012	Spring Tine (7/16" Dia. Wire - 18" Long)
8	FR-0018	Spring Tine Clamp
9	FR-0016	Spacer
10	FR-0029	5/0 Chain (9 Link)
11	FR-0030	5/0 Chain (3 Link)
12	FR-0031	5/0 Chain (13 Link)
13	FR-0032	Pull Spring
14		5/8"-11 x 6 1/2" Gr.5 Bolt w/ 3" Thread w/ Lock washer & Nut
15		5/8"-11 x 3 1/2" Gr.5 Bolt w/ Locknut
16	L-A0083-AS	5/8"-11 x 3" Gr.5 Carriage Bolt w/ Locknut
17		1/2"-13 x 1 1/4" Gr.5 Flange Bolt w/ 1/2" Flange Nut
18		3/8"-16 x 1 1/4" Gr.5 Bolt w/ Flat washer & Locknut
19		3/8"-16 x 1 1/4" Gr.5 Flange Bolt w/ 3/8" Flange Nut
20		3/8"-16 x 1 1/4" Gr.5 Bolt w/ Locknut
21	L-A0077	7/16" Lynch Pin
22	FR-0048-AS	Tine Bar Coupler w/ bolts
23	FR-0050	Spring Tine (Single Tine)

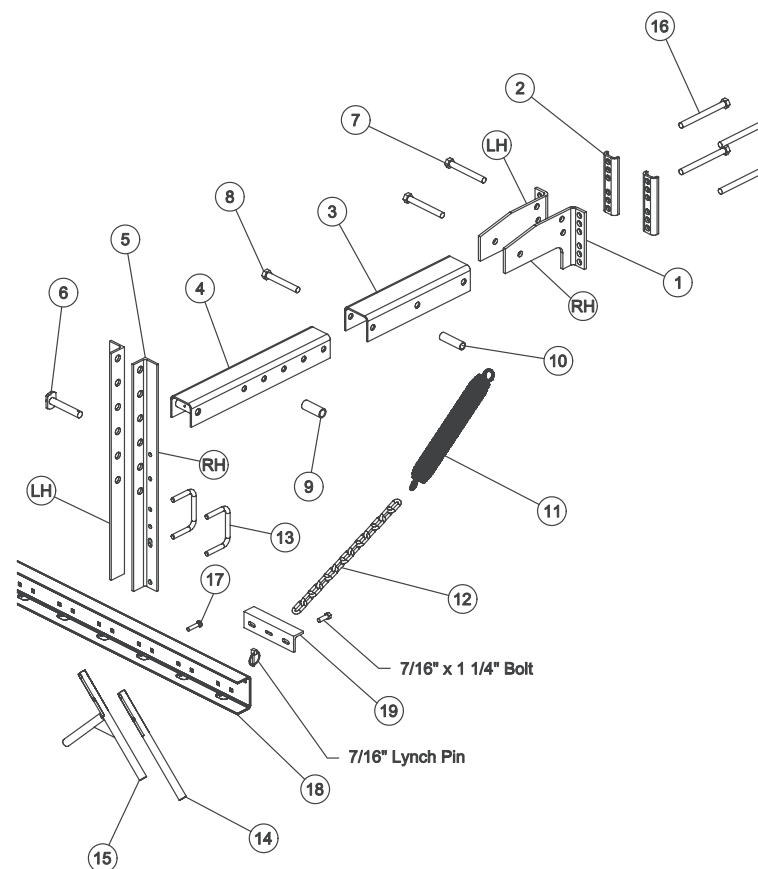
Parts Diagram



Parts Description - One Bar and Double One Bar (1BA)

Item	Part No.	Description	Wt. (lbs)
1	RMB-011 RMB-011-1	Side Plates – pair – MBP-11	9
2	RMB-012	Back Plates – 2 Req'd – MBP-12	1.25
3	RMB-013	Outer Arm Sleeve – MBP-13	6.5
4	RMB-014	Inner Arm Sleeve – MBP-14	8.5
5	RMB-015 RMB-015-1	Connecting Arm – pair – MBP-15	14
6	RMB-016-AS	Hinge Pin with Machine Bushing & Clip-MBP-16	1
7		5/8" x 5" Cap screw w/ Locknut (two required)	
8		5/8" x 4 1/2" Cap Screw w/ Locknut	
9	RMB-019-1	Inner Sleeve Spacer – MBP-19-1	
10	RMB-019-3	Outer Sleeve Spacer – MBP-19-3	
11	RMB-020	2" O. D. Extension Spring – MBP-20	4
12	RMB-021-AS	Chain with 7/16" x 1 1/4" Bolt – MBP-21	1
13	RMB-022-AS	1/2" x 4" x 3" U-bolt (two required) – MBP-22	
14	RTB-010-AS	Regular Tooth (7/8" Round x 13 1/4" w/bolts) TB-10	2
15	RTB-020-AS	Center "Y" Tooth with Bolts – TB-20	3.5
16		Mounting Bolts / Length as Required 5/8" x 4 1/2" 5/8" x 5 1/2" 5/8" x 6 1/2" 5/8" x 7 1/2" 5/8" x 9" 5/8" x 10"	
17		3/8" x 1 1/2" gr.5 Carriage Bolt, Locks, & Nuts	
18	RTB-003 RTB-004 RTB-005 RTB-006 RTB-007 RTB-008 RTB-009	3' Tool Bar without teeth – TB-3 4' Tool Bar without teeth – TB-4 5' Tool Bar without teeth – TB-5 6' Tool Bar without teeth – TB-6 7' Tool Bar without teeth – TB-7 8' Tool Bar without teeth – TB-8 9' Tool Bar without teeth – TB-9	15 20 26 29 34 39 46
19	RMB-024-AS	Quick Adjust Pull Bracket with Hardware – MBP-24	2
	RTB-090-1-AS	1/2" x 4 9/16" x 3 1/4" U-bolt (two required) TB-90-1	
		1/2" x 3" x 7 1/2" U-bolt	
	RMB-030-AS	19" Extension Assembly with Bolts – MBP-30 Fits 4", 5" & 6" Tall Frames	28

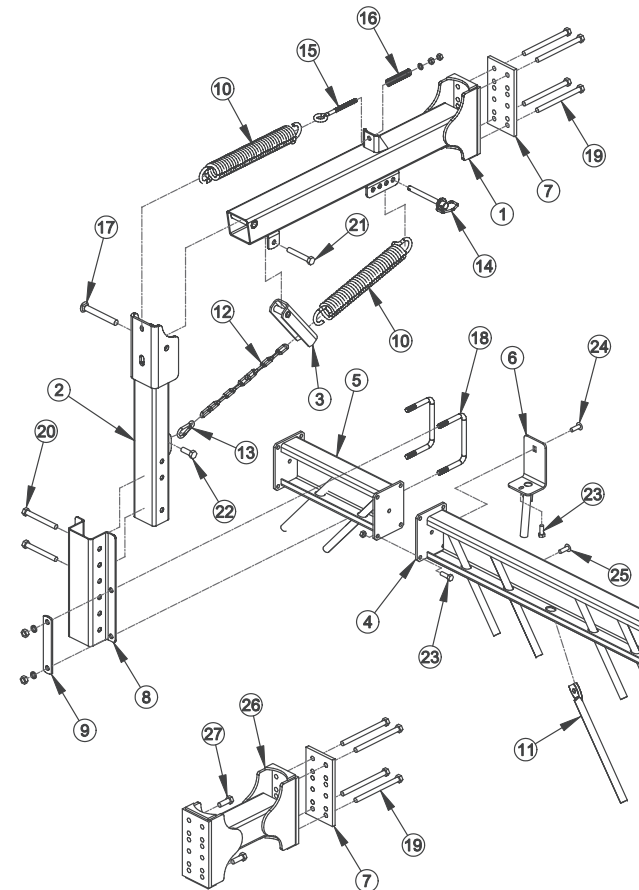
Parts Diagram - One Bar



Super Jumbo One Bar Parts Description (J1B)

Item No.	Part No.	Part Name / Description
1	JB-1011	42" Mounting Arm Weldment
	JB-1005	59" Mounting Arm Weldment
2	JB-1013	Harrow Mount Arm Weldment
3	JB-1012	Spring Extension Bracket
4	JB-1003	4' Tool Bar - less 6 teeth (51 1/8")
	JB-1004	5'4" Tool Bar - less 8 teeth (67 1/8")
	JB-1006	6'8" Tool Bar - less 10 teeth (83 1/8")
	JB-1007	8' Tool Bar - less 12 teeth (99 1/8")
	JB-1008	9'4" Tool Bar - less 14 teeth (115 1/8")
5	JB-1001	1'4" Tool Bar Extension - less 2 teeth (19 1/8")
	JB-1002	2'8" Tool Bar Extension - less 4 teeth (35 1/8")
6	JB-1010	Center Tooth
7	JB-0002	Mounting Plate (4" to 7" frame)
8	JB-0016	Tool Bar Bracket Mount
9	JB-0017	Support Back Plate
10	JB-0029	Heavy Duty Arm Spring
11	JB-0030	HD Tooth - 1" Dia. X 17"
12	JB-0028	1/4" Proof Coil Chain (13 link)
13		5/16" Snap Pear Link
14	JB-0026-AS	Spring Adjustment Pin with #10 Keeper Clip
15	JB-0027-AS	Spring Eyelet with 1/2" Machine Bushing & (2) Hex Nuts
16	JB-0032	4" Compression Spring
17		3/4"-10 x 6" Gr. 5 Carriage Bolt with Locknut
18	JB-0024-AS	5/8"-11 x 6 9/16" x 4 1/2" U Bolt w/ Lockwasher & nut
19		5/8"-11 x 6 1/2" w/3" threaded Bolt w/Lockwasher & Nut
20		5/8"-11 x 5 1/2" Gr. 5 Bolt w/ Lock Nut
21		5/8"-11 x 4" Gr. 5 Bolt w/ Lock Nut
22		5/8"-11 x 1 3/4" Gr. 5 Bolt w/ Lock Nut
23		1/2"-13 x 1 1/4" Gr. 5 Bolt w/ Locknut
24		1/2"-13 x 2 1/2" Gr. 5 Carriage Bolt w/ Lock Washer & Nut
25		1/2"-13 x 1 1/2" Gr. 5 Carriage Bolt w/ Lock Washer & Nut
26	JB-1009	17" Arm Extension Weldment
27		5/8"-11 x 2" Hex Cap Bolt with Lockwasher and Nut

Parts Diagram

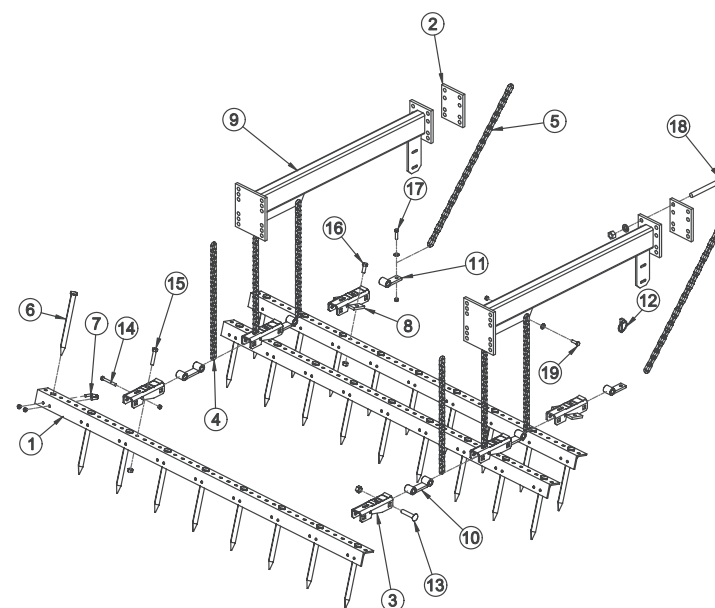


3 Bar Angle Iron & Single Roller (3BR)

Parts Description – 3 Bar Angle

Item	Part No.	Description
1	L-A0003 L-A0004 L-A0005 L-A0007 L-A0006 L-A0010	3'6" Tooth Bar - less 5 teeth 4'3" Tooth Bar - less 6 teeth 5' Tooth Bar - less 7 teeth 5'9" Tooth Bar - less 8 teeth 6'6" Tooth Bar - less 9 teeth 7'3" Tooth Bar - less 10 teeth
2	F-00005P FR-0064	Mount Plate – 8 Hole (5/8" bolt hole) Mount Plate – 4 Hole (3/4" bolt hole)
3	L-A0039-AS	Channel Bracket
4	L-A0058 L-A0059 L-A0070	Lift Chain (5/16" Proof Coil) 17 Links Lift Chain (5/16" Proof Coil) 23 Links Lift Chain (5/16" Proof Coil) 31 Links
5	L-A0059 L-A0070 L-A0073	Pull Chain (5/16" Proof Coil) 23 Links Pull Chain (5/16" Proof Coil) 31 Links Pull Chain (5/16" Proof Coil) 51 Links
6	L-A0060	Spike Tooth (3/4" sq. x 11")
7	L-A0066-AS	"V" Shaped U-bolt for Spike Tooth w/ Locknuts
8	L-A1038-AS	Channel Bracket Assembly
9	RB-1001 RB-1037	3 Bar Mounting Arm Weldment 3 & 4 Bar Mounting Arm Weldment
10	L-A1049-AS	Pull Link Assembly with Bolts
11	L-A1050-AS	Chain Pull Assembly with Bolts
12	L-A0077	7/16" Lynch Pin
13	L-A0083-AS	5/8" - 11 x 3" Carriage Bolt w/ Locknut
14		3/8" - 16 x 2 3/4" Hex Cap Bolt w/ Locknut
15		1/2" - 13 x 2 1/2" Hex Cap Bolt w/ Locknut
16		1/2" - 13 x 1 1/4" Hex Cap Bolt w/ Locknut
17		3/8" - 16 x 1 1/2" Hex Cap Bolt w/ Flatwasher & Locknut
18		5/8" - 11 x 6 1/2" Hex Cap Bolt w/ Lockwasher & Nut w 3" of Thread 3/4" - 10 x 6 1/2" Hex Cap Bolt w/ Lockwasher & Nut w 3" of Thread
19		3/8" - 16 x 1 1/4" Hex Cap Bolt w/ Flatwasher & Locknut
	Chain Kit - DF	Cross Chain Kit – Double Fold Field Cult.
	Chain Kit - FF	Cross Chain Kit – Flat Fold Field Cult.

Parts Diagram – 3 Bar Angle

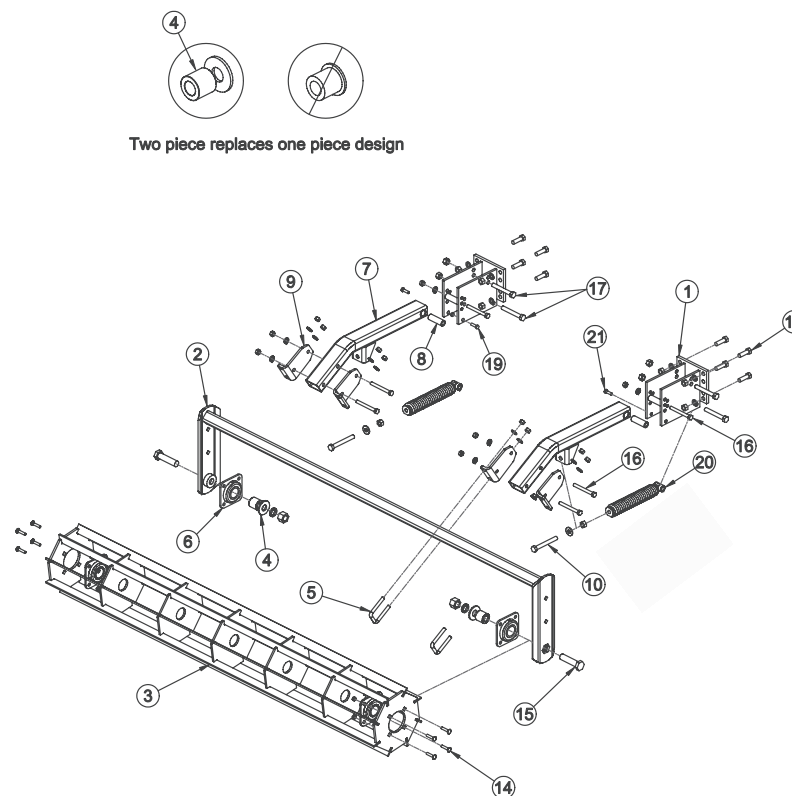


3 Bar Angle Iron & Single Roller (3BR)

Parts Description – Single Roller

Item	Part No.	Description
1	RB-1002	Pivot Bracket Assembly
2	RB-1005	3'6" Frame Assembly (44 1/4")
	RB-1021	4'3" Frame Assembly (53 1/4")
	RB-1006	5' Frame Assembly (62 1/4")
	RB-1022	5'9" Frame Assembly (71 1/4")
	RB-1007	6'6" Frame Assembly (80 1/4")
3	RB-1008	3'6" Roller Weldment
	RB-1017	4'3" Roller Weldment
	RB-1009	5' Roller Weldment
	RB-1018	5'9" Roller Weldment
	RB-1010	6'6" Roller Weldment
4	RB-1047	Bearing Spacer Assembly Includes RB-0009 & RB-0085 (two piece replaces one piece design)
5	RB-0025-AS	1/2"-13 x 2" x 3 1/2" U-bolt w/ Lockwasher and Nut
6	RB-0007	Flanged Bearing (BCA # FD-209-RA)
7	RB-1003	Roller Arm Weldment
8	RB-0019	Spacer Bushing
9	RB-0013	Gang Bracket
10	RB-0046-AS	5/8" x 5" Hex Head Bolt (full thread) with Flatwasher and Nut
14		1/2"-13 x 1 1/4" Carriage Bolt with Locknut
15		1"-8 x 3 3/4" Hex Cap Bolt with Lockwasher and Nut
16		1/2"-13 x 4 1/2" Hex Cap Bolt with Lockwasher and Nut
17		5/8"-11 x 4 1/2" Hex Cap Bolt with Locknut
18		5/8"-11 x 2" Hex Cap Bolt with Lockwasher and Nut
19		1/2"-13 x 1 1/4" Hex Cap Bolt with Locknut
20	RB-1048	Roller Spring Assembly
21		1/2"-13 x 1 1/2" Hex Cap Bolt with Locknut
	RB-0018P	Pivot Bracket Back Plate
	RB-0026	Lift Arm Plate
	RB-0028	Lift Arm Gusset
	RB-0069-AS	Weed & Rock Guard with Bolt and Locknut

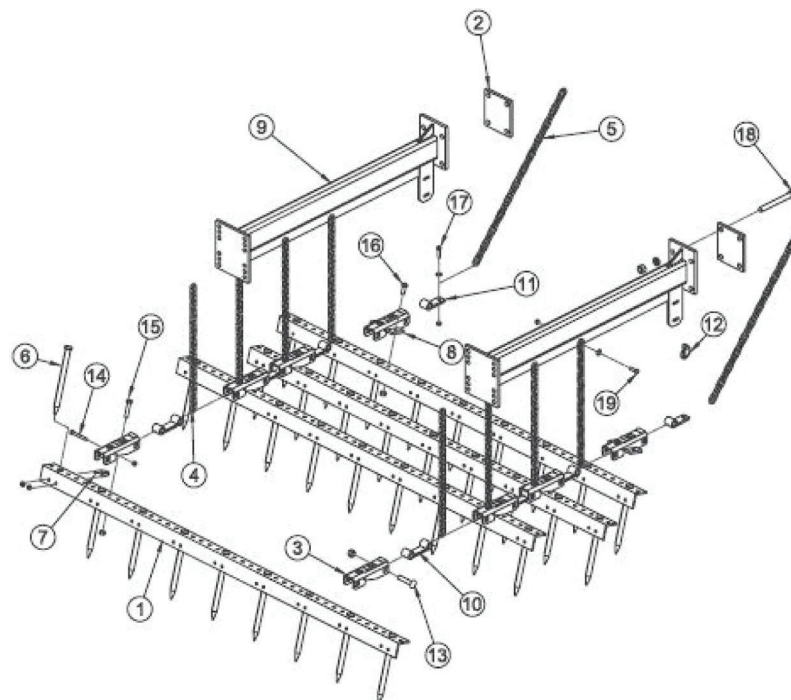
Parts Diagram – Single Roller



4 Bar Angle Iron & Single Roller (4BR) Parts Description – 4 Bar Angle

Item	Part No.	Description
1	L-A0003 L-A0004 L-A0005 L-A0007 L-A0006	3'6" Tooth Bar - less 5 teeth 4'3" Tooth Bar - less 6 teeth 5' Tooth Bar - less 7 teeth 5'9" Tooth Bar - less 8 teeth 6'6" Tooth Bar - less 9 teeth
2	RB-0060 FR-0064	Mounting Plate- old style Mounting Plate- new style
3	L-A0039-AS	Channel Bracket
4	L-A0058 L-A0059 L-A0070	Lift Chain (5/16" Proof Coil) 17 Links Lift Chain (5/16" Proof Coil) 23 Links Lift Chain (5/16" Proof Coil) 31 Links
5	L-A0059 L-A0070 L-A0073	Pull Chain (5/16" Proof Coil) 23 Links Pull Chain (5/16" Proof Coil) 31 Links Pull Chain (5/16" Proof Coil) 51 Links
6	L-A0060	Spike Tooth (3/4" sq. x 11")
7	L-A0066-AS	"V" Shaped U-bolt for Spike Tooth w/ Locknut
8	L-A1038-AS	Channel Bracket Assembly w/bolts
9	RB-1037	Four Bar Mounting Arm Weldment
10	L-A1049-AS	Pull Link Assembly
11	L-A1050-AS	Chain Pull Assembly
12	L-A0077	7/16" Lynch Pin
13	L-A0083-AS	5/8"-11 x 3" Carriage Bolt w/ Locknut
14		3/8"-16 x 2 3/4" Hex Cap Bolt w/ Locknut
15		1/2"-13 x 2 1/2" Hex Cap Bolt w/ Locknut
16		1/2"-13 x 1 1/4" Hex Cap Bolt w/ Locknut
17		3/8"-16 x 1 1/2" Hex Cap Bolt w/ Flatwasher & Locknut
18		3/4"-10 x 6 1/2" Hex Cap Bolt w/ Lockwasher & Nut
19		3/8"-16 x 1 1/4" Hex Cap Bolt w/ Flatwasher & Locknut
	Chain Kit-DF	Cross Chain Kit – Double Fold Field Cult.
	Chain Kit-FF	Cross Chain Kit – Flat Fold Field Cult.

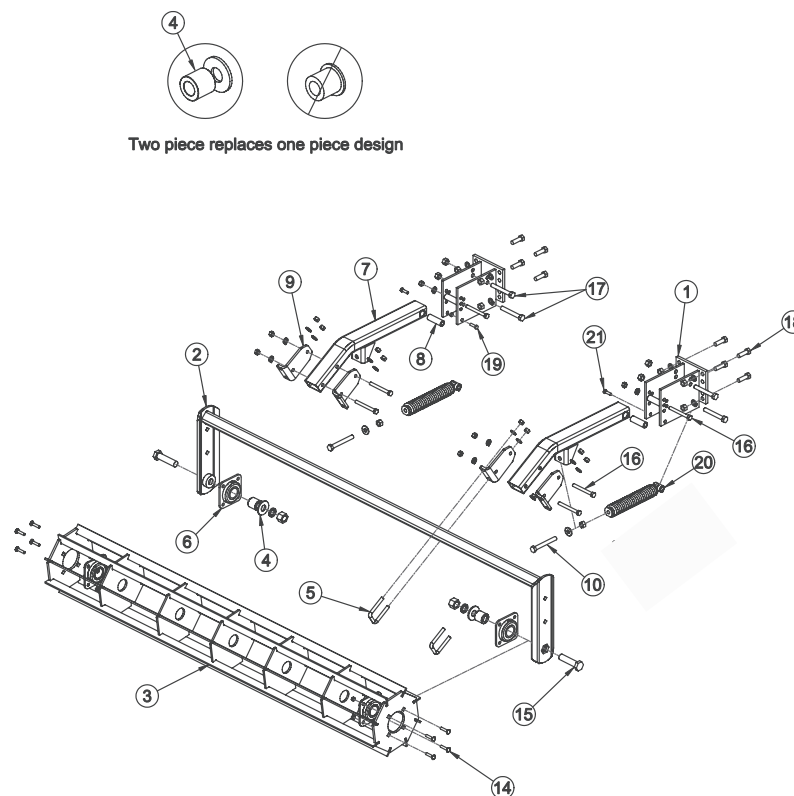
Parts Diagram – 4 Bar Angle



4 Bar Angle Iron & Single Roller (4BR) Parts Description – Single Roller

Item	Part No.	Description
1	RB-1002	Pivot Bracket Assembly
2	RB-1005	3'6" Frame Assembly (44 1/4")
	RB-1021	4'3" Frame Assembly (53 1/4")
	RB-1006	5' Frame Assembly (62 1/4")
	RB-1022	5'9" Frame Assembly (71 1/4")
	RB-1007	6'6" Frame Assembly (80 1/4")
3	RB-1008	3'6" Roller Weldment
	RB-1017	4'3" Roller Weldment
	RB-1009	5' Roller Weldment
	RB-1018	5'9" Roller Weldment
	RB-1010	6'6" Roller Weldment
4	RB-1047	Bearing Spacer Assembly Includes RB-0009 & RB-0085 (two piece replaces one piece design)
5	RB-0025-AS	1/2"-13 x 2" x 3 1/2" U-bolt w/ Lockwasher and Nut
6	RB-0007	Flanged Bearing (BCA # FD-209-RA)
7	RB-1003	Roller Arm Weldment
8	RB-0019	Spacer Bushing
9	RB-0013	Gang Bracket
10	RB-0046-AS	5/8" x 5" Hex Head Bolt (full thread) with Flatwasher and Nut
14		1/2"-13 x 1 1/4" Carriage Bolt with Locknut
15		1"-8 x 3 3/4" Hex Cap Bolt with Lockwasher and Nut
16		1/2"-13 x 4 1/2" Hex Cap Bolt with Lockwasher and Nut
17		5/8"-11 x 4 1/2" Hex Cap Bolt with Locknut
18		5/8"-11 x 2" Hex Cap Bolt with Lockwasher and Nut
19		1/2"-13 x 1 1/4" Hex Cap Bolt with Locknut
20	RB-1048	Roller Spring Assembly
21		1/2"-13 x 1 1/2" Hex Cap Bolt with Locknut
	RB-0018P	Pivot Bracket Back Plate
	RB-0026	Lift Arm Plate
	RB-0028	Lift Arm Gusset
	RB-0069-AS	Weed & Rock Guard with Bolt and Locknut

Parts Diagram – Single Roller

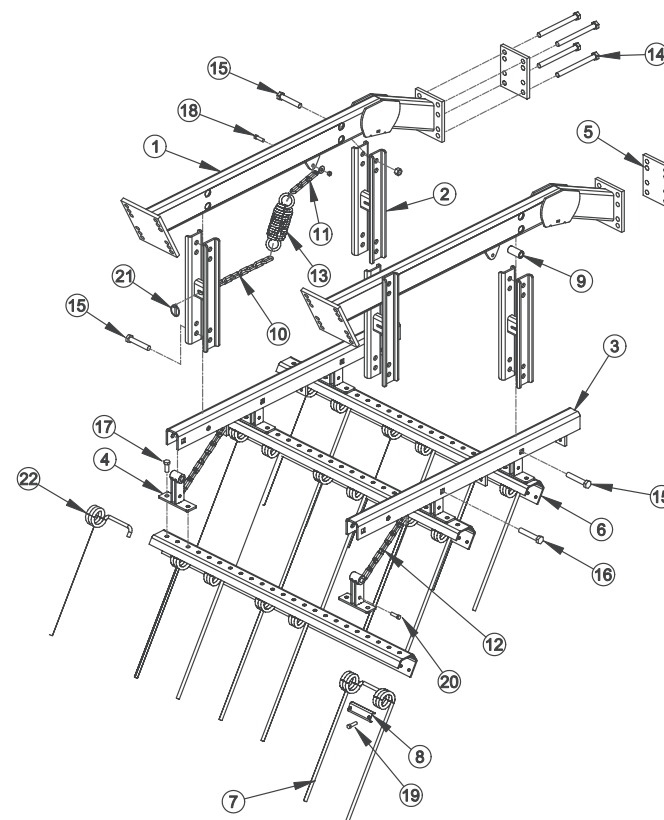


3 Bar Spring Tine & Single Roller (3TR)

Parts Description – 3 Bar Tine

Item No.	Part No.	Part Name / Description
1	FR-1015 FR-1030	3 Bar Lift Arm Weldment- old style 3 Bar Lift Arm Weldment- new style
2	FR-1011	Parallel Link Assembly
3	FR-0056	3 Bar Frame for Single Roller Combination
4	FR-1002	Tine Pivot Assembly
5	F-00005P FR-0064	Mount Plate – 8 Hole (5/8" bolt hole) Mount Plate – 4 Hole (3/4" bolt hole)
6	FR-0007 FR-0044 FR-0023 FR-0045 FR-0024	4' Tine Bar – Less 3 Tines (48") 4'8" Tine Bar – Less 3 1/2 Tines (56") 5'4" Tine Bar – Less 4 Tines (64") 6' Tine Bar – Less 4 1/2 Tines (72") 6'8" Tine Bar – Less 5 Tines (80")
7	F-00012	Spring Tine (7/16" Dia. Wire - 18" Long)
8	FR-0018	Spring Tine Clamp
9	FR-0016	Spacer
10	FR-0029	5/0 Chain (9 Link)
11	FR-0030	5/0 Chain (3 Link)
12	FR-0031	5/0 Chain (13 Link)
13	FR-0032	Pull Spring
14		5/8"-11 x 6 1/2" Gr.5 Bolt w/ 3" Thread w/ Lock washer & Nut 3/4"-10 x 6 1/2" Gr.5 Bolt w/ 3" Thread w/ Lock washer & Nut
15		5/8"-11 x 3 1/2" Gr.5 Bolt w/ Locknut
16	L-A0083-AS	5/8"-11 x 3" Gr.5 Carriage Bolt w/ Locknut
17		1/2"-13 x 1 1/4" Gr.5 Flange Bolt w/ 1/2" Flange Nut
18		3/8"-16 x 1 1/4" Gr.5 Bolt w/ Flat washer & Locknut
19		3/8"-16 x 1 1/4" Gr.5 Flange Bolt w/ 3/8" Flange Nut
20		3/8"-16 x 1 1/4" Gr.5 Bolt w/ Locknut
21		7/16" Lynch Pin
22	FR-0050	Spring Tine (Single Tine)

Parts Diagram – 3 Bar Tine

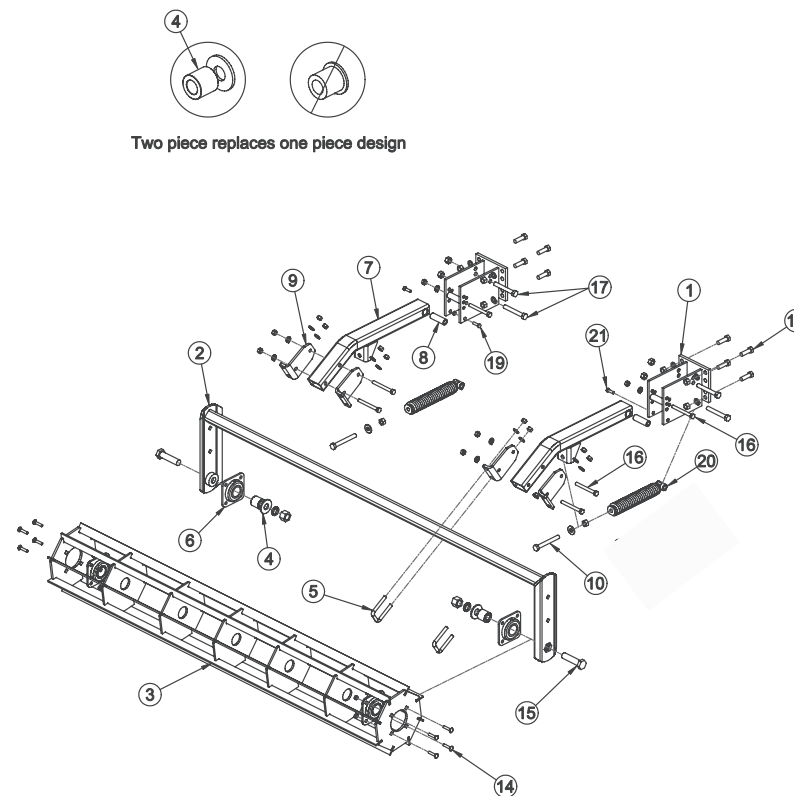


3 Bar Spring Tine & Single Roller (3TR)

Parts Description – Single Roller

Item	Part No.	Description
1	RB-1002	Pivot Bracket Assembly
2	RB-1005 RB-1021 RB-1006 RB-1022 RB-1007	3'6" Frame Assembly 4'3" Frame Assembly 5' Frame Assembly 5'9" Frame Assembly 6'6" Frame Assembly
3	RB-1008 RB-1017 RB-1009 RB-1018 RB-1010	3'6" Roller Weldment 4'3" Roller Weldment 5' Roller Weldment 5'9" Roller Weldment 6'6" Roller Weldment
4	RB-1047	Bearing Spacer Assembly Includes RB-0009 & RB-0085 (two piece replaces one piece design)
5	RB-0025-AS	1/2"-13 x 2" x 3 1/2" U-bolt w/Lockwasher and Nut
6	RB-0007	Flanged Bearing (BCA # FD-209-RA)
7	FR-1016	Roller Arm Weldment
8	RB-0019	Spacer Bushing
9	RB-0013	Gang Bracket
10	RB-0046-AS	5/8" x 5" Hex Head Bolt (full thread) with Flatwasher and Nut
14		1/2"-13 x 1 1/4" Carriage Bolt with Locknut
15		1"-8 x 3 3/4" Hex Cap Bolt with Lockwasher and Nut
16		1/2"-13 x 4 1/2" Hex Cap Bolt with Lockwasher and Nut
17		5/8"-11 x 4 1/2" Hex Cap Bolt with Locknut
18		5/8"-11 x 2" Hex Cap Bolt with Lockwasher and Nut
19		1/2"-13 x 1 1/4" Hex Cap Bolt with Locknut
20	RB-1048	Roller Spring Assembly
	RB-0018P	Pivot Bracket Back Plate
	RB-0026	Lift Arm Plate
	RB-0028	Lift Arm Gusset
	RB-0069-AS	Weed & Rock Guard with Bolt and Locknut

Parts Diagram – Single Roller

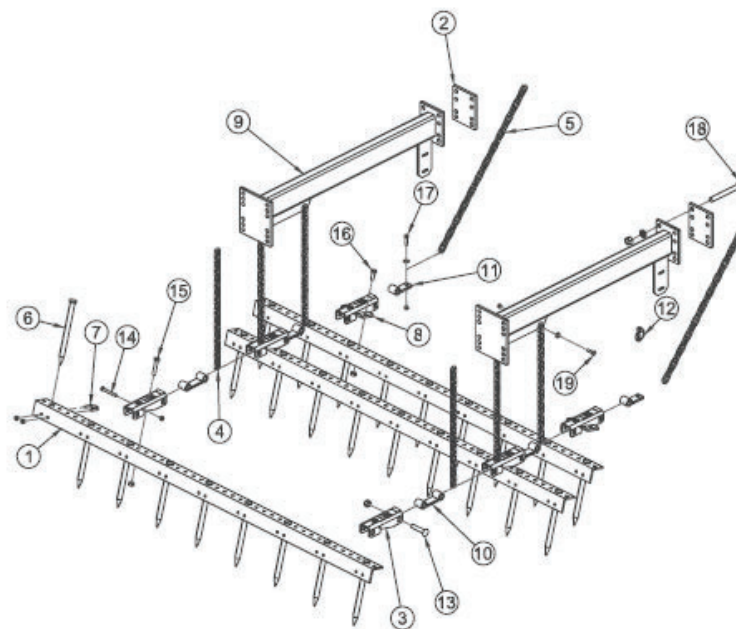


3 Bar Angle Iron & Double Roller (3DB)

Parts Description – 3 Bar Angle

Item	Part No.	Description
1	L-A0003 L-A0004 L-A0005 L-A0007 L-A0006	3'6" Tooth Bar - less 5 teeth 4'3" Tooth Bar - less 6 teeth 5' Tooth Bar - less 7 teeth 5'9" Tooth Bar - less 8 teeth 6'6" Tooth Bar - less 9 teeth
2	RB-0060 FR-0064	Mounting Plate - old style Mounting Plate - new style
3	L-A0039-AS	Channel Bracket
4	L-A0058 L-A0059 L-A0070	Lift Chain (5/16" Proof Coil) 17 Links Lift Chain (5/16" Proof Coil) 23 Links Lift Chain (5/16" Proof Coil) 31 Links
5	L-A0059 L-A0070 L-A0073	Pull Chain (5/16" Proof Coil) 23 Links Pull Chain (5/16" Proof Coil) 31 Links Pull Chain (5/16" Proof Coil) 51 Links
6	L-A0060	Spike Tooth (3/4" sq. x 11")
7	L-A0066-AS	"V" Shaped U-bolt for Spike Tooth w/ Locknuts
8	L-A1038-AS	Channel Bracket Assembly w/bolts
9	RB-1037	Three Bar Mounting Arm Weldment
10	L-A1049-AS	Pull Link Assembly
11	L-A1050-AS	Chain Pull Assembly
12	L-A0077	7/16" Lynch Pin
13	L-A0083-AS	5/8"-11 x 3" Carriage Bolt w/ Locknut
14		3/8"-16 x 2 3/4" Hex Cap Bolt w/ Locknut
15		1/2"-13 x 2 1/2" Hex Cap Bolt w/ Locknut
16		1/2"-13 x 1 1/4" Hex Cap Bolt w/ Locknut
17		3/8"-16 x 1 1/2" Hex Cap Bolt w/ Flatwasher & Locknut
18		3/4"-10 x 6 1/2" Hex Cap Bolt w/ Lockwasher & Nut
19		3/8"-16 x 1 1/4" Hex Cap Bolt w/ Flatwasher & Locknut
	Chain Kit-DF	Cross Chain Kit – Double Fold Field Cult.
	Chain kit-FF	Cross Chain Kit – Flat Fold Field Cult.

Parts Diagram – 3 Bar Angle

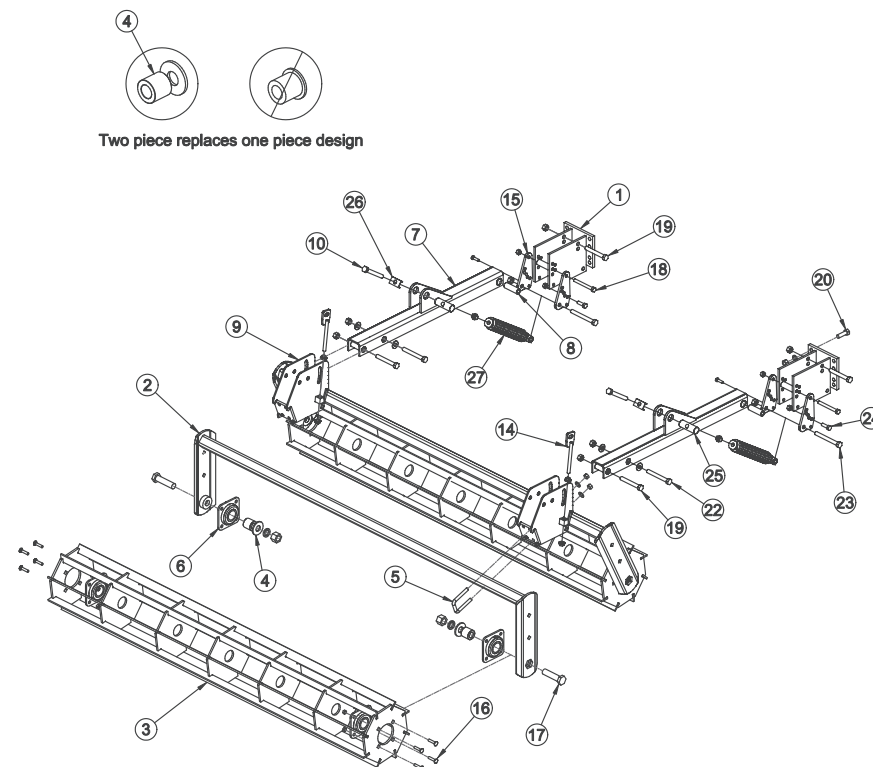


3 Bar Angle Iron & Double Roller (3DB)

Parts Description – Double Roller

Item	Part No	Description	Wt. (lb)
1	RB-1002	Pivot Bracket Assembly	19
2	RB-1005	3'6" Frame Assembly	34
	RB-1021	4'3" Frame Assembly	38
	RB-1006	5' Frame Assembly	40
	RB-1022	5'9" Frame Assembly	44
	RB-1007	6'6" Frame Assembly	48
3	RB-1008	3'6" Roller Weldment	60
	RB-1017	4'3" Roller Weldment	75
	RB-1009	5' Roller Weldment	83
	RB-1018	5'9" Roller Weldment	96
	RB-1010	6'6" Roller Weldment	104
4	RB-1047	Bearing Spacer Assembly Includes RB-0009 & RB-0085 (two piece replaces one piece design)	0.1
5	RB-0025-AS	1/2"-13 x 2" x 3 1/2" U-bolt with Lockwasher and Nut	0.5
6	RB-0007	Flanged Bearing (BCA # FD-209-RA)	3.7
7	DB-1003	Roller Arm Weldment	14
8	RB-0019	Spacer Bushing	0.2
9	DB-1001	Roller Mount Pivot Assembly	
10	RB-0046-AS	5/8"-11 x 5" Hex Head Bolt (full thread) with Flatwasher and Nut	0.5
14	DB-1005-AS	Adj. Stop Assembly with (2) 1/2"-13 Flange Nut	
15	DB-0011	Angle Adjustment Ear	
16		1/2"-13 x 1 1/4" Carriage Bolt with Locknut	
17		1"-8 x 3 3/4" Hex Cap Bolt with Lockwasher and Nut	
18		1/2"-13 x 4 1/2" Hex Cap Bolt with Lockwasher and Nut	
19		5/8"-11 x 4 1/2" Hex Cap Bolt with Locknut	
20		5/8"-11 x 2" Hex Cap Bolt with Lockwasher and Nut	
21		1/2"-13 x 1 1/4" Hex Cap Bolt with Locknut	
22		5/8"-11 x 5" Hex Cap Bolt with Locknut & (2) Flat washers	
23		5/8"-11 x 5 1/2" Hex Cap Bolt with Locknut	
24		1/2"-13 x 1 1/2" Hex Cap Bolt with Locknut	
25	DB-0001	Pivot Pin	
26	DB-0002	Pivot Pin Retainer	
27	RB-1048	Roller Arm Spring Assembly	
	RB-0069-AS	Weed & Rock Guard with Bolt and Locknut	0.3

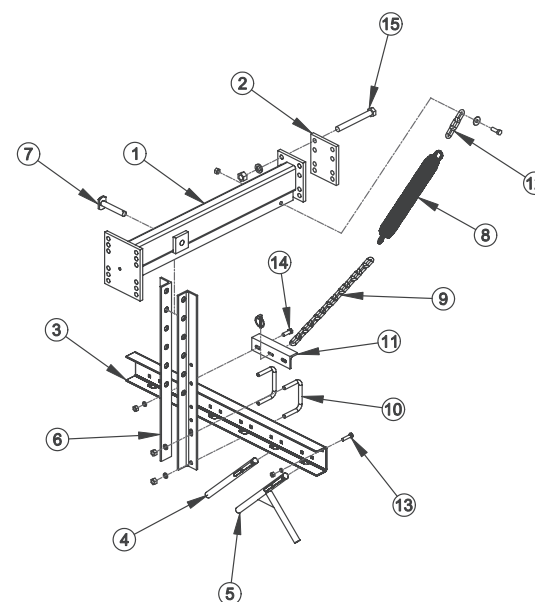
Parts Diagram – Double Roller



1 Bar & Single Roller (SBR) Parts Description – Single Bar

Item	Part No.	Description
1	RB-1034	One Bar Mounting Arm Weldment
2	F-00005P	Mount Plate – 8 Hole (4" frame)
3	RTB-003.5A RTB-004.5A RTB-005A RTB-006A RTB-006.5A	3'6" Tooth Bar without 7 Teeth – TB-3 1/2 4'6" Tooth Bar without 9 Teeth – TB-4 1/2 5' Tooth Bar without 10 Teeth – TB-5 6' Tooth Bar without 12 Teeth – TB-6 6'6" Tooth Bar without 13 Teeth – TB6 1/2
4	RTB-010-AS	Regular Tooth (7/8" Round x 13.25") with (2) 3/8-16 x 1 1/2" Carriage Bolt lockwasher and Nut – TB-10
5	RTB-020-AS	Center "Y" Tooth with (2) 3/8-16 x 1 1/2" Carriage Bolt lockwasher and Nut – TB-20
6	RMB-015 & RMB-015-1	Connecting Arm – Pair – MBP-15
7	RMB-016-AS	Hinge Pin with Machine Bushing and Clip-MBP-16
8	RMB-020	2" O.D. Extension Spring – MBP-20
9	RMB-021-AS	Chain with 7/16" Lynch Pin – MBP-21
10	RMB-022-AS	1/2"-13 x 4" x 3" U-Bolt with Lockwashers and Nuts (two required) – MBP-22
11	RMB-024-AS	Quick Adjust Pull Bracket with (2) 7/16"-14 x 1 1/4" Hex Cap Bolt with Lockwashers and Nuts – MBP-24
12	RAP-20-8-AS	Short Chain with 7/16"-14 x 1 1/4" Hex Cap Bolt, Flatwasher and Locknut
13		3/8"-16 x 1 1/2" Carriage Bolt with Lockwasher and Nut
14		7/16"-14 x 1 1/4" Hex Cap Bolt with Lockwasher and Nut
15		5/8"-11 x 6 1/2" Hex Cap Bolt w/ 3" of Thread with Lockwasher and Nut
	TB-003.5A TB-004.5A TB-005A TB-006A TB-006.5A	3'6" Tooth Bar with 7 Teeth – TB-3 1/2 4'6" Tooth Bar with 9 Teeth – TB 4 1/2 5' Tooth Bar with 10 Teeth – TB-5 6' Tooth Bar with 12 Teeth – TB-6 6'6" Tooth Bar with 13 Teeth – TB-6 1/2

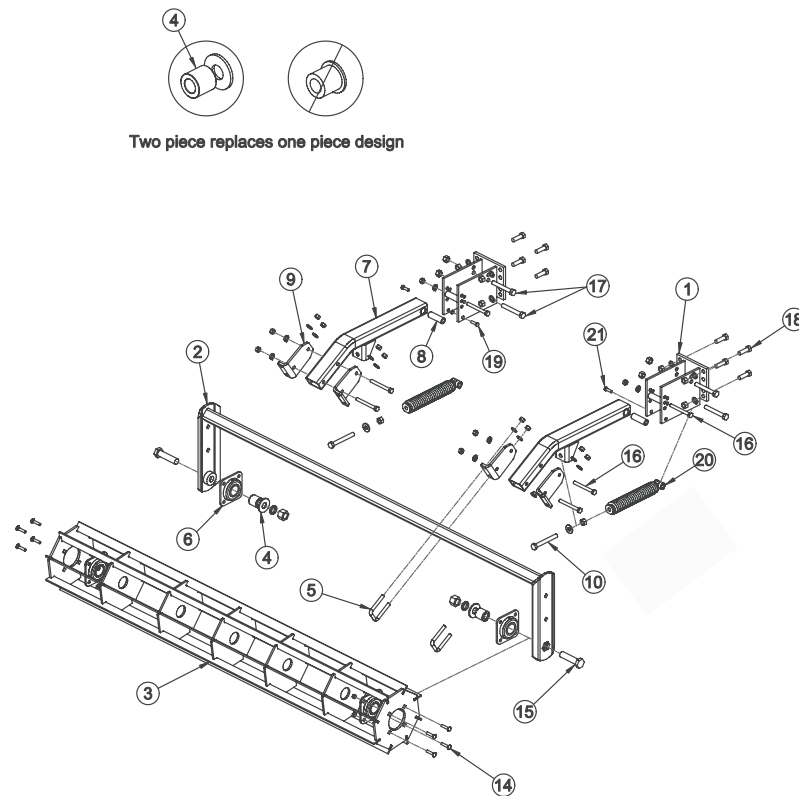
Parts Diagram – Single Bar



**1 Bar & Single Roller (SBR)
Parts Description – Single Roller**

Item	Part No.	Description
1	RB-1002	Pivot Bracket Assembly
2	RB-1005	3'6" Frame Assembly (44 1/4")
	RB-1021	4'3" Frame Assembly (53 1/4")
	RB-1006	5' Frame Assembly (62 1/4")
	RB-1022	5'9" Frame Assembly (71 1/4")
	RB-1007	6'6" Frame Assembly (80 1/4")
3	RB-1008	3'6" Roller Weldment
	RB-1017	4'3" Roller Weldment
	RB-1009	5' Roller Weldment
	RB-1018	5'9" Roller Weldment
	RB-1010	6'6" Roller Weldment
4	RB-1047	Bearing Spacer Assembly Includes RB-0009 & RB-0085 (two piece replaces one piece design)
5	RB-0025-AS	1/2"-13 x 2" x 3 1/2" U-bolt w/ Lockwasher and Nut
6	RB-0007	Flanged Bearing (BCA # FD-209-RA)
7	RB-1003	Roller Arm Weldment
8	RB-0019	Spacer Bushing
9	RB-0013	Gang Bracket
10	RB-0046-AS	5/8" x 5" Hex Head Bolt (full thread) with Flatwasher and Nut
14		1/2"-13 x 1 1/4" Carriage Bolt with Locknut
15		1"-8 x 3 3/4" Hex Cap Bolt with Lockwasher and Nut
16		1/2"-13 x 4 1/2" Hex Cap Bolt with Lockwasher and Nut
17		5/8"-11 x 4 1/2" Hex Cap Bolt with Locknut
18		5/8"-11 x 2" Hex Cap Bolt with Lockwasher and Nut
19		1/2"-13 x 1 1/4" Hex Cap Bolt with Locknut
20	RB-1048	Roller Spring Assembly
21		1/2"-13 x 1 1/2" Hex Cap Bolt with Locknut
	RB-0018P	Pivot Bracket Back Plate
	RB-0026	Lift Arm Plate
	RB-0028	Lift Arm Gusset
	RB-0069-AS	Weed & Rock Guard with Bolt and Locknut

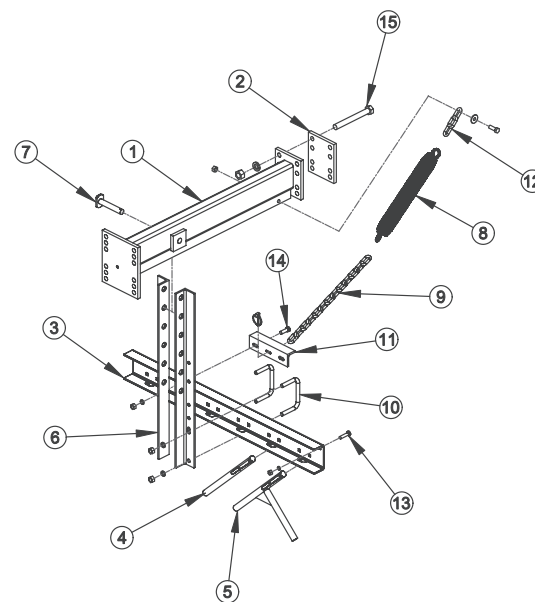
Parts Diagram – Single Roller



**1 Bar & Double Roller (SBD)
Parts Description – Single Bar**

Item	Part No.	Description
1	RB-1034	One Bar Mounting Arm Weldment
2	F-00005P	Mount Plate – 8 Hole (4" frame)
3	RTB-003.5A RTB-004.5A RTB-005A RTB-006A RTB-006.5A	3'6" Tooth Bar without 7 Teeth – TB-3 1/2 4'6" Tooth Bar without 9 Teeth – TB-4 1/2 5' Tooth Bar without 10 Teeth – TB-5 6' Tooth Bar without 12 Teeth – TB-6 6'6" Tooth Bar without 13 Teeth – TB6 1/2
4	RTB-010-AS	Regular Tooth (7/8" Round x 13.25") with (2) 3/8-16 x 1 1/2" Carriage Bolt lockwasher and Nut – TB-10
5	RTB-020-AS	Center "Y" Tooth with (2) 3/8-16 x 1 1/2" Carriage Bolt lockwasher and Nut – TB-20
6	RMB-015 & RMB-015-1	Connecting Arm – Pair – MBP-15
7	RMB-016-AS	Hinge Pin with Machine Bushing and Clip-MBP-16
8	RMB-020	2" O.D. Extension Spring – MBP-20
9	RMB-021-AS	Chain with 7/16" Lynch Pin – MBP-21
10	RMB-022-AS	1/2"-13 x 4" x 3" U-Bolt with Lockwashers and Nuts (two required) – MBP-22
11	RMB-024-AS	Quick Adjust Pull Bracket with (2) 7/16"-14 x 1 1/4" Hex Cap Bolt with Lockwashers and Nuts – MBP-24
12	RAP-20-8-AS	Short Chain with 7/16"-14 x 1 1/4" Hex Cap Bolt, Flatwasher and Locknut
13		3/8"-16 x 1 1/2" Carriage Bolt with Lockwasher and Nut
14		7/16"-14 x 1 1/4" Hex Cap Bolt with Lockwasher and Nut
15		5/8"-11 x 6 1/2" Hex Cap Bolt w/ 3" of Thread with Lockwasher and Nut
	TB-003.5A TB-004.5A TB-005A TB-006A TB-006.5A	3'6" Tooth Bar with 7 Teeth – TB-3 1/2 4'6" Tooth Bar with 9 Teeth – TB 4 1/2 5' Tooth Bar with 10 Teeth – TB-5 6' Tooth Bar with 12 Teeth – TB-6 6'6" Tooth Bar with 13 Teeth – TB-6 1/2

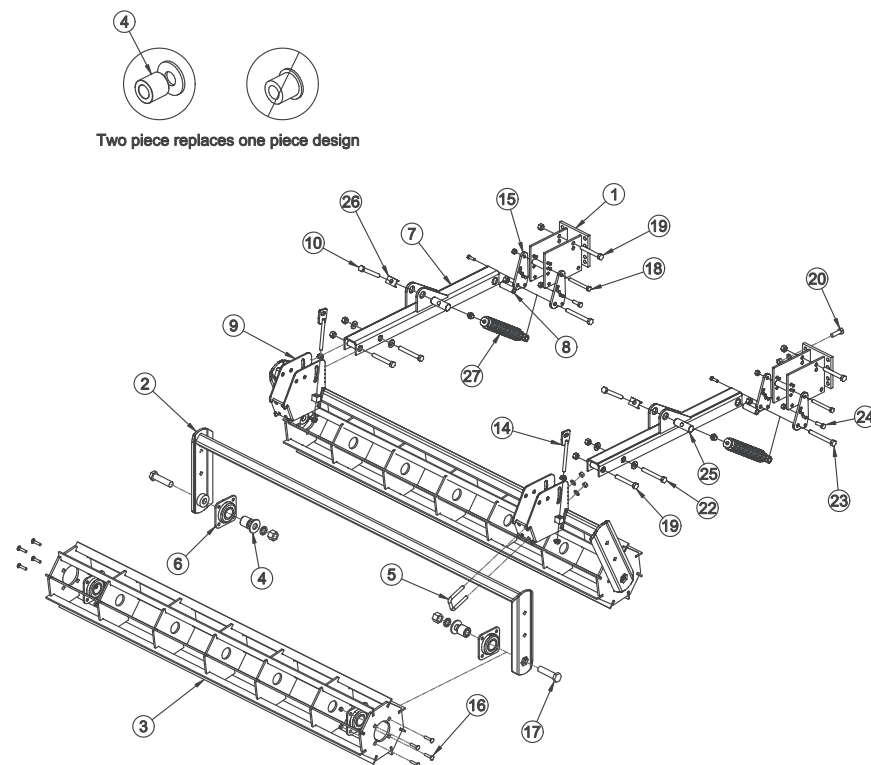
Parts Diagram – Single Bar



**1 Bar & Double Roller (SBD)
Parts Description – Double Roller**

Item	Part No	Description	Wt. (lb)
1	RB-1002	Pivot Bracket Assembly	19
2	RB-1005	3'6" Frame Assembly	34
	RB-1021	4'3" Frame Assembly	38
	RB-1006	5' Frame Assembly	40
	RB-1022	5'9" Frame Assembly	44
	RB-1007	6'6" Frame Assembly	48
3	RB-1008	3'6" Roller Weldment	60
	RB-1017	4'3" Roller Weldment	75
	RB-1009	5' Roller Weldment	83
	RB-1018	5'9" Roller Weldment	96
	RB-1010	6'6" Roller Weldment	104
4	RB-1047	Bearing Spacer Assembly Includes RB-0009 & RB-0085 (two piece replaces one piece design)	0.1
5	RB-0025-AS	1/2"-13 x 2" x 3 1/2" U-bolt with Lockwasher and Nut	0.5
6	RB-0007	Flanged Bearing (BCA # FD-209-RA)	3.7
7	DB-1003	Roller Arm Weldment	14
8	RB-0019	Spacer Bushing	0.2
9	DB-1001	Roller Mount Pivot Assembly	
10	RB-0046-AS	5/8"-11 x 5" Hex Head Bolt (full thread) with Flatwasher and Nut	0.5
14	DB-1005-AS	Adj. Stop Assembly with (2) 1/2"-13 Flange Nut	
15	DB-0011	Angle Adjustment Ear	
16		1/2"-13 x 1 1/4" Carriage Bolt with Locknut	
17		1"-8 x 3 3/4" Hex Cap Bolt with Lockwasher and Nut	
18		1/2"-13 x 4 1/2" Hex Cap Bolt with Lockwasher and Nut	
19		5/8"-11 x 4 1/2" Hex Cap Bolt with Locknut	
20		5/8"-11 x 2" Hex Cap Bolt with Lockwasher and Nut	
21		1/2"-13 x 1 1/4" Hex Cap Bolt with Locknut	
22		5/8"-11 x 5" Hex Cap Bolt with Locknut & (2) Flat washers	
23		5/8"-11 x 5 1/2" Hex Cap Bolt with Locknut	
24		1/2"-13 x 1 1/2" Hex Cap Bolt with Locknut	
25	DB-0001	Pivot Pin	
26	DB-0002	Pivot Pin Retainer	
27	RB-1048	Roller Arm Spring Assembly	
	RB-0069-AS	Weed & Rock Guard with Bolt and Locknut	0.3

Parts Diagram – Double Roller

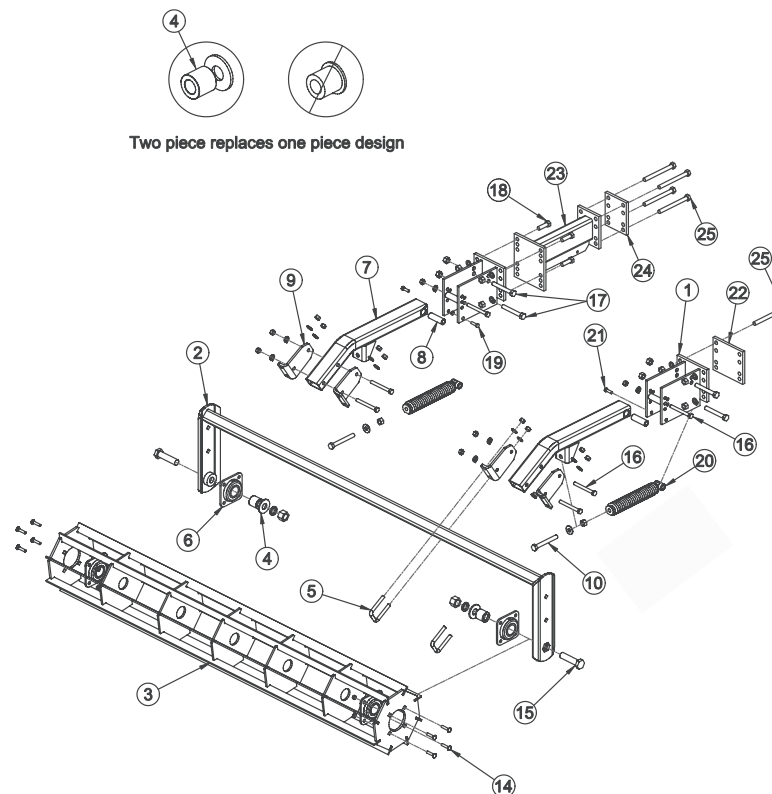


Single Roller (SRH)

Parts Description – Single Roller

Item	Part No.	Description
1	RB-1002	Pivot Bracket Assembly
2	RB-1005	3'6" Frame Assembly (44 1/4")
	RB-1021	4'3" Frame Assembly (53 1/4")
	RB-1006	5' Frame Assembly (62 1/4")
	RB-1022	5'9" Frame Assembly (71 1/4")
	RB-1007	6'6" Frame Assembly (80 1/4")
3	RB-1008	3'6" Roller Weldment
	RB-1017	4'3" Roller Weldment
	RB-1009	5' Roller Weldment
	RB-1018	5'9" Roller Weldment
	RB-1010	6'6" Roller Weldment
4	RB-1047	Bearing Spacer Assembly Includes RB-0009 & RB-0085 (two piece replaces one piece design)
5	RB-0025-AS	1/2"-13 x 2" x 3 1/2" U-bolt w/ Lockwasher and Nut
6	RB-0007	Flanged Bearing (BCA # FD-209-RA)
7	RB-1003	Roller Arm Weldment
8	RB-0019	Spacer Bushing
9	RB-0013	Gang Bracket
10	RB-0046-AS	5/8" x 5" Hex Head Bolt (full thread) with Flatwasher and Nut
14		1/2"-13 x 1 1/4" Carriage Bolt with Locknut
15		1"-8 x 3 3/4" Hex Cap Bolt w/ Lockwasher and Nut
16		1/2"-13 x 4 1/2" Hex Cap Bolt w/ Lockwasher & Nut
17		5/8"-11 x 4 1/2" Hex Cap Bolt with Locknut
18		5/8"-11 x 2" Hex Cap Bolt with Lockwasher and Nut
19		1/2"-13 x 1 1/4" Hex Cap Bolt with Locknut
20	RB-1048	Roller Spring Assembly
21		1/2"-13 x 1 1/2" Hex Cap Bolt with Locknut
22	RB-0018P	Pivot Bracket Back Plate
23	RB-1032	Roller Arm Extension Weldment
24	F-00005P	Mount Plate – 8 Hole (4" frame)
25		5/8"-11 x 6 1/2" Hex Cap Bolt w/ 3" of Thread with Lockwasher and Nut
	RB-0026	Lift Arm Plate
	RB-0028	Lift Arm Gusset
	RB-0069-AS	Weed & Rock Guard with Bolt and Locknut

Parts Diagram – Single Roller

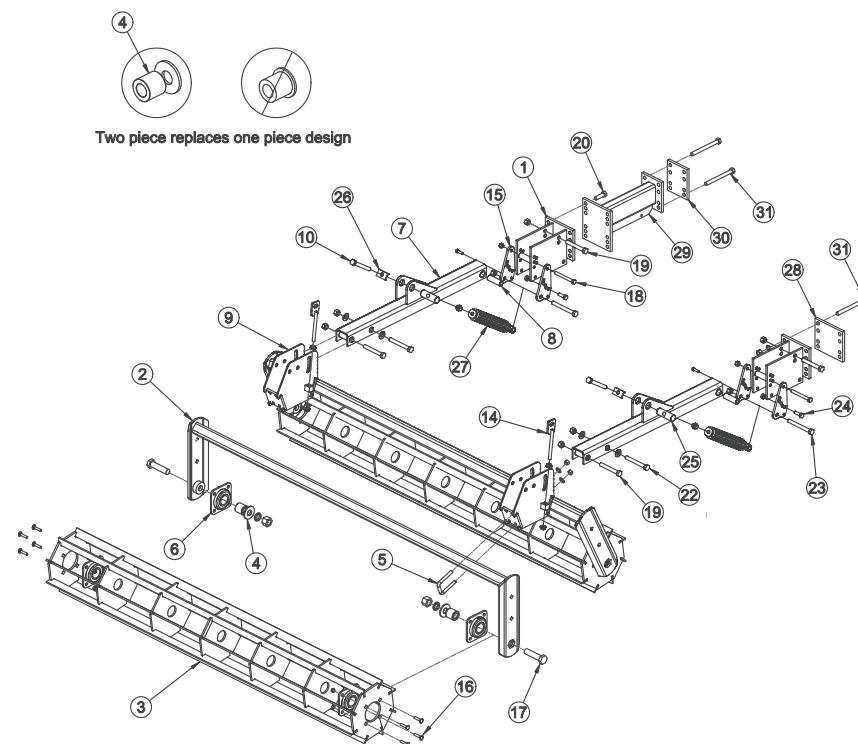


Double Roller (DRH)

Parts Description – Double Roller

Item	Part No	Description
1	RB-1002	Pivot Bracket Assembly
2	RB-1005	3'6" Frame Assembly
	RB-1021	4'3" Frame Assembly
	RB-1006	5' Frame Assembly
	RB-1022	5'9" Frame Assembly
	RB-1007	6'6" Frame Assembly
3	RB-1008	3'6" Roller Weldment
	RB-1017	4'3" Roller Weldment
	RB-1009	5' Roller Weldment
	RB-1018	5'9" Roller Weldment
	RB-1010	6'6" Roller Weldment
4	RB-1047	Bearing Spacer Assembly Includes RB-0009 & RB-0085 (two piece replaces one piece design)
5	RB-0025-AS	1/2"-13 x 2" x 3 1/2" U-bolt with Lockwasher and Nut
6	RB-0007	Flanged Bearing (BCA # FD-209-RA)
7	DB-1003	Roller Arm Weldment
8	RB-0019	Spacer Bushing
9	DB-1001	Roller Mount Pivot Assembly
10	RB-0046-AS	5/8"-11 x 5" Hex Head Bolt (full thread) Flatwasher and Nut
14	DB-1005-AS	Adj. Stop Assembly with (2) 1/2"-13 Flange Nut
15	DB-0011	Angle Adjustment Ear
16		1/2"-13 x 1 1/4" Carriage Bolt with Locknut
17		1"-8 x 3 3/4" Hex Cap Bolt with Lockwasher and Nut
18		1/2"-13 x 4 1/2" Hex Cap Bolt with Lockwasher and Nut
19		5/8"-11 x 4 1/2" Hex Cap Bolt with Locknut
20		5/8"-11 x 2" Hex Cap Bolt with Lockwasher and Nut
21		1/2"-13 x 1 1/4" Hex Cap Bolt with Locknut
22		5/8"-11 x 5" Hex Cap Bolt with Locknut & (2) Flat washers
23		5/8"-11 x 5 1/2" Hex Cap Bolt with Locknut
24		1/2"-13 x 1 1/2" Hex Cap Bolt with Locknut
25	DB-0001	Pivot Pin
26	DB-0002	Pivot Pin Retainer
27	RB-1048	Roller Arm Spring Assembly
28	RB-0018P	Pivot Bracket Back Plate
29	RB-1032	Roller Arm Extension Weldment
30	F-00005P	Mount Plate – 8 Hole (4" frame)
31		5/8"-11 x 6 1/2" Hex Cap Bolt w/ 3" of Thread with Lockwasher and Nut
	RB-0069-AS	Weed & Rock Guard with Bolt and Locknut

Parts Diagram – Double Roller





All Under One Roof
165,000
Square Foot Facility

Remlinger Manufacturing

16394 US 224, PO Box 299 - Kalida, Ohio 45853
Toll Free 1-800-537-7370 - Phone (419) 532-3647
Fax (419) 532-2244

www.remlingermfg.com



This Price Catalog is for Dealers Only

This Price Catalog Voids any
Previous Issue and is

EFFECTIVE January 15, 2014

All Prices are in U.S. Currency
and Payable in U.S. Funds

Printed in U.S.A

